

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>014.42095ZN</b>	<b>L.19/00249/99 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2x9,5</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,24	9,75	9,48-9,58	10	0
HEAD THICKNESS	2,24	2,60	2,45-2,47	10	0
RADIUS UNDER HEAD	R 0,80-1		0,80-0,85	10	0
RECESS DIAMETER	4,06	4,39	4,37-4,39	10	0
RECESS DEPTH #2	1,60	2,23	1,90-1,98	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,94-1,33	10	0
MAJOR DIAMETER	4,04	4,22	4,18-4,21	10	0
MINOR DIAMETER	2,95	3,10	2,97-3,09	10	0
THREAD ANGLE	60°		53°-57°-20'	10	0
PITCH	1,40		1,40-1,43	10	0
POINT ANGLE	40°-50°		42°50'-45°30'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,70-10,30		9,48-9,76	10	0
TORSION	45KGF-CM MIN		52-54	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	CONE POINT		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° JR401	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	23	80	11	5	4	1	N/A	2	N/A	31	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>